



MACRON DYNAMICS, INC.

PRODUCT
Datasheet

SPECIFICATIONS

Load Rating	0-437lbs
Ultimate Tensile Strength	1750lbs
Temperature Range	-20 C to +70 C (-4 F to +158 F)
Shipping Weight	0.75 lbs + 0.08lb/ft of belt
Belt Pitch	10mm

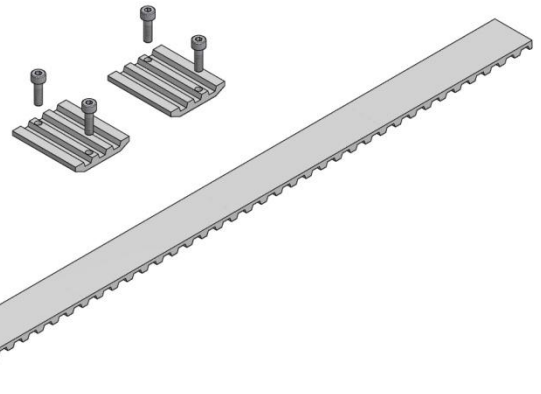
Drive Belt Kit

DBK-CC-__

Insert length per meter.
Ex. 5 meters = DBK-CC-05

MATERIALS

Belt	Steel Reinforced Polyurethane
Belt Wedge and Tension Block	Zinc Aluminum Alloy
Screws	Steel
Lock Nut	Steel

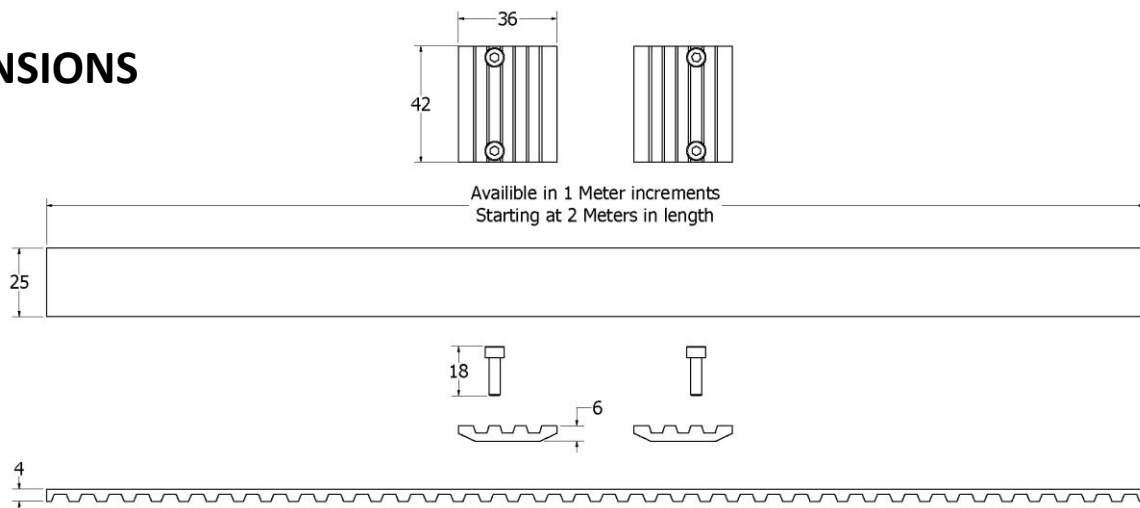


PARTS BREAKDOWN

Description	Qty/Kit
Drive Belt	1
Belt Wedge	2
M4 Socket Head Cap Screw	2

$$\text{BELT LENGTH} = (\text{BEAM LENGTH} \times 2) + .3\text{M}$$

DIMENSIONS



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Croydon, PA 19021

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Rev 01



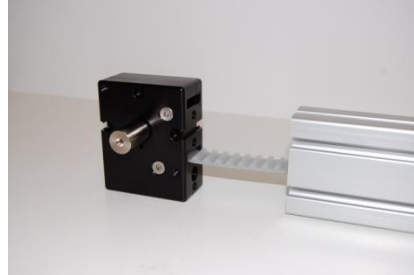
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Belt Installation Instructions



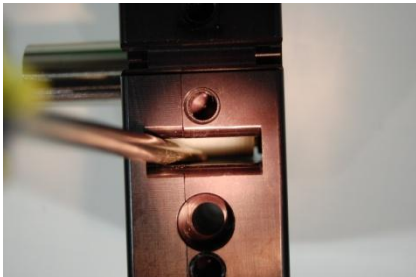
The tools you will need include a torque wrench (lb. in.), tensioning tool, M2 and M3 allen wrench, and a flathead screwdriver.



Insert the belt into the slot closest to the bottom.



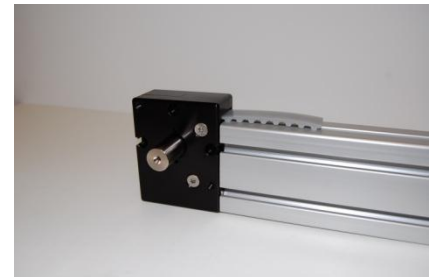
Push the belt in till it stops at an edge.



Using the screwdriver coax the belt upwards. Then push the belt till it stops at the top.



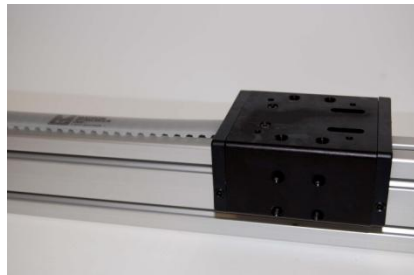
When the belt stops at the top, use the same method again with the screwdriver.



Once the belt becomes exposed, pull it till the slack in the belt comes tight.



Place the belt clamp under the end of the belt so that the last tooth is in the first slot.



Move the cart over top the clamp and bolt in using the fixed holes. Be sure to have the fixed holes facing the drive side.



Now place the other belt clamp under the other side of the belt, and repeat as before.

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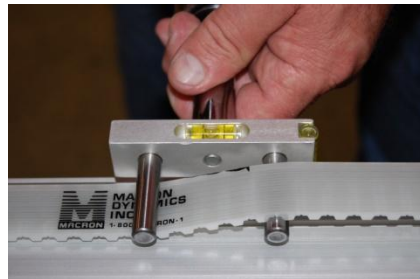
Repeat last two steps, except now use the variable holes. **DO NOT** tighten bolts all the way, until the belt is tensioned.



Tighten the set screws in the cart so that the belt becomes firm.



Move the tension block to the end of the actuator. Then place the tensioning tool at the middle of the belt.



Set the wrench to the correct torque setting, adjust belt to achieve level position at the recommended torque.